





PRESSURE SENSITIVE PS-52

Base material: Rubber resin Colour: Amber

Shelf Life: Maximum 3 years, when stored in dark area, at temperature of 10°C to 30°C.

Suggested uses: On most clean and smooth surfaces. (Except any kind of plastifying)

Adhesives Properties

Peel Strength 180°:

Curing time 20 minutes Minimum 12 N/cm Test method: FINAT; FTM 1

Average 20 N/cm

Curing time 24 hours Minimum 15 N/cm Test method: FINAT; FTM 1

Average 24 N/cm

Static Shear Strength: ≥ 7 days Test method: FINAT; FTM 8

Softening Point: $\geq 90^{\circ}\text{C}$ Test method: ASTM D-816

FINAT: Fédération Internationale des fabricants transformateurs d'Adhésifs et Thermocollants. ASTM: American Society for Testing and Materials. Tested on: Anodized aluminium plates under laboratory conditions. $(23^{\circ}C \pm 2 \text{ and } 60 \pm 10 \text{ \% R.H.})$

Resistance properties

Oxidation Poor Plastifying, oils Poor High relative humidity Poor Polar solvents (M.E.K. etc.) Poor Suitable Non-polar solvents (gasoline, etc.) Migration Poor High temperature Suitable Low temperature Suitable U.V. radiation Poor

Temperature Range -15°C to +90°C (Depending on loading and Relative Humidity).

General Directions for Use

Minimum recommended bonding temperature: 10°C.

Degrease the substrate with e.g. alcohol or spirit. (The substrate must be free of grease, moisture, dust, silicones, etc.). Remove the protective paper and press the tape firmly into contact with the substrate, with special attention to the edges. Preferably, allow substrate and pressure sensitive tape to stand for 24 hours after applying load.

The information included in this Technical Sheet is based on reliable test and trials. Average value as a reference only, not a nominal specification. Given the diversity of uses of our products we advice our customers to assure themselves that the product meets the requirements of their application. The responsibility for the application and use of the product remains with the customer.

^{*} Internal norm of VESA